



Douglas Machining Services



Precision Mill/Turn and 4 & 5 Axis Milling CNC Milling, Turning & Wire EDM

www.douglasmachiningservices.com

Core Services

Multi-tasking Mill/Turn CNC Milling CNC Turning Wire EDM Metrology

<u>Materials</u>

Stainless Steel

Aluminum
Alloy Steels
Exotic/Nickel Alloys
Carbon Steels
Brass
Acetal
Nylon
UHMW Polyethylene
Delrin
Ertralyte
Nylatron



	Mill/Turn w/5-Axis Milling
4	Nakamura WT-300MMY
3	Nakamura WT-150-II MMY
1	Nakamura WT-150 MMY
1	Nakamura WT-250 MMY
2	Doosan Puma 2600LY

	Milling
1	Milltronics VM6030 XP
3	Milltronics VM6030 IL
4	Milltronics VM5025 IL
1	Milltronics VM5025 IL w/4th
	Axis Rotary Table

	Turning
1	Doosan Puma 2600Y-II
1	Doosan Puma 240MC
1	Doosan Lynx 200LYC

	Wire EDM
1	Sodick VL 600Q-LN2W

	Metrology
1	Keyence XM-T1200CMM
1	Mitutoy PM 574 CMM
1	Keyence IM-7020 Image
	Dimension Measurement System

Who We Are

Douglas Machining Services is a precision machining company specializing in intricate machined components, especially those requiring both milling and turning.

Founded in 2005, we produce custom parts in both small and large volumes for a variety of industrial, commercial, and niche customers. Our short lead-times and total customer responsiveness set us apart from the competition.

Our specific capabilities include multitasking mill/turn w/ 4 & 5-axis milling, CNC milling, CNC turning, wire EDM, CMM and vision dimensional inspection.

We routinely work with a wide variety of materials including stainless steel, aluminum, alloy steels, exotic and nickel alloys, carbon steels, brass and numerous engineered polymers.

We are based in Winona, MN. and are an operating Company of Compass Precision located in Charlotte, NC.

Please feel free to contact us with any capabilities questions you may have.