



## Douglas Machining Services



Precision Mill/Turn w/ 4 & 5 Axis Milling  
CNC Milling, Turning & Wire EDM

[www.douglasmachiningservices.com](http://www.douglasmachiningservices.com)

### Services

Mill/Turn  
CNC Milling  
CNC Turning  
Wire EDM  
Metrology

### Materials

Stainless Steel  
Aluminum  
Alloy Steels  
Exotic/Nickel Alloys  
Carbon Steels  
Brass  
Acetal  
Nylon  
UHMW Polyethylene  
Delrin  
Ertralyte  
Nylatron



Mill/Turn w/ 5-Axis Milling	
4	Nakamura WT-300 MMY
2	Nakamura WT-150-II MMY
1	Nakamura WY-150 MMY
1	Nakamura WT-250 MMY
2	Doosan Puma 2600 LY

Mill/Turn w/ 4-Axis Milling	
1	Nakamura TW-20 MM
1	Nakamura TW-10 MM

Milling	
1	Milltronics VM6030 XP
3	Milltronics VM6030 IL
4	Milltronics VM5025 IL
1	Milltronics VM5025 IL w/ 4 <sup>th</sup> Axis Rotary Table

Turning	
1	Doosan Puma 2600Y-II
1	Doosan Puma 240MC
1	Doosan Lynx 200LYC

Wire EDM	
1	Sodick VL600Q-LN2W

Metrology	
1	Keyence XM-T1200 CMM
1	Mitutoyo PM574 CMM
1	Keyence IM-7020 Image Dimension Measurement System

### Who We Are

Douglas Machining Services is a precision machining company specializing in intricate machined components, especially those requiring both milling and turning.

Founded in 2005, we produce custom parts in both small and large volumes for a variety of industrial and industrial automation customers. Our short lead-times and total customer responsiveness set us apart from the competition.

Our specific capabilities include multi-tasking mill/turn w/ 4 & 5-axis milling, CNC milling, CNC turning, wire EDM, CMM and vision dimensional inspection.

We routinely work with a wide variety of materials including stainless steel, aluminum, alloy steels, exotic and nick alloys, carbon steels, brass and numerous engineered polymers.

We are a subsidiary of Compass Precision, which is based in Charlotte, North Carolina.

Please feel free to contact us with any capabilities questions you may have.